

TORQUEMASTER BRUSH SERVO MOTORS

4100 SERIES

Torque Systems specializes in the design of high performance brush servo motors that provide efficiency, flexibility of application, and a long and trouble-free service life. Our TORQUEMASTER® 00 series is no exception, when integrated with high performance brush amplifiers, TORQUE-MASTER

00 Series brush servo motors provide effective and highly efficient motion control solutions for a wide range of applications including factory automation, packaging, robotics, machine tools, medical instrumentation and more.



Performance Benefits

• High torque density
• High efficiency
• Low noise
• Long life
• High speed
• High accuracy
• High resolution
• High repeatability

• Maximum torque in a smaller package
• Rugged industrial construction

• Continuous torque ratings up to 48 in-lbs with speeds up to 3500 RPM

• Available in 240 in-lbs torque

• IP65 Sealing available

• High efficiency
• High accuracy
• High resolution
• High repeatability
• High speed
• High torque

Design Features:

- Latest in high performance permanent magnet technology and are available in eight standard windings as well as custom windings
- Specialized machinery designs can install or retrofit servomotor with little or no restrictions
- Multiple configurations accommodate flexible design considerations
- Performance enhancement and feature convenience that allows Torque Systems motors to be incorporated into a broader range of applications

BRUSH SERVO MOTOR CHARACTERISTICS

SYMBOL		UNITS	4101	4102	4104	4106
T _C	Cont. Torque	Lb-In	12	24	36	48
T _P	Peak Torque	Lb-In	60	120	180	240
T _F	Static Friction	Lb-In	1.1	1.1	1.1	1.1
F _I	Viscous Friction	Lb-In/KRPM	.30	.40	.70	.90
T _R	Cogging Torque	Lb-In	.63	.63	.63	.63
J _M	Inertia	Lb-In-sec ²	.0078	.011	.018	.024
R _{TH}	Thermal Res	Deg C/watt	1.7	1.2	1.1	1.0
T _{TH}	Thermal Time	Minute	52	55	58	60
t _m	Mech Time	Millisec	20	10.5	7.6	6.9
t _e	Elect Time	Millisec	4.8	5.2	5.4	5.7
F _C	Commutation (41Bar)	Watts x Lb In / Amps	575	956	1438	2011
Wt	Weight	Lbs	12	15	20	25

Note: All values at 25°C Ambient.

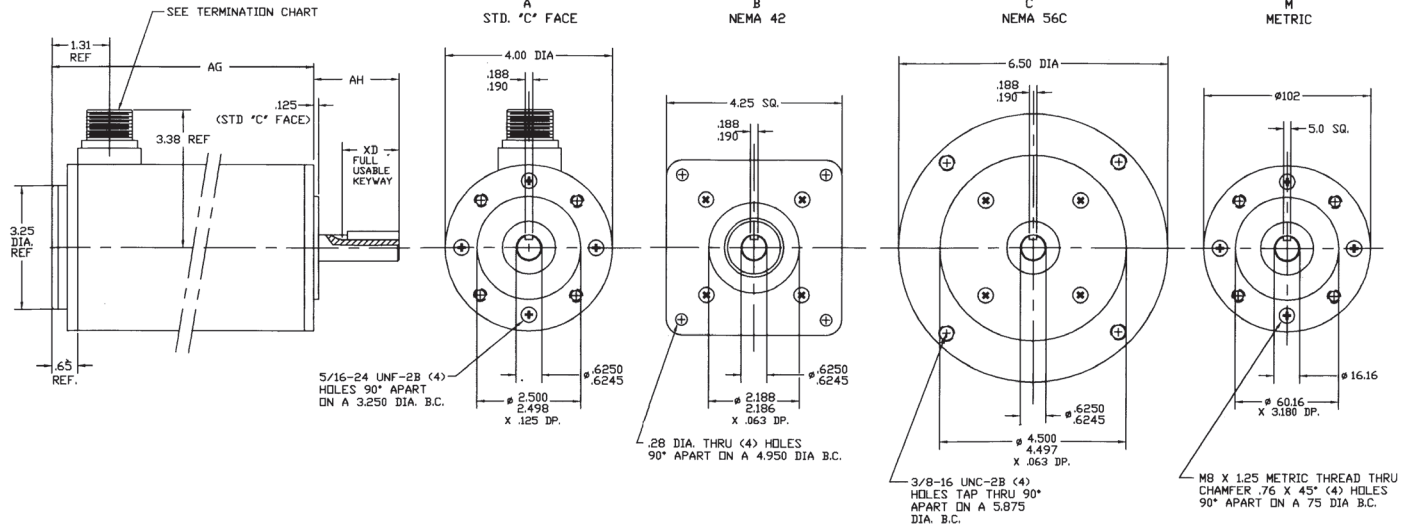
WINDING

B	K _T	Torq. Sens.	Lb-In/Amp	.76	1.37	2.40	3.47
	R _A	Arm. Resis.	Ohms	.150	.20	.30	.38
	K _V	Back E.M.F	Volts/KRPM	9	16	28	41
	F _C /K _T	P _b	Watts	757	689	599	580
C	K _T	Torq. Sens.	Lb-In/Amp	1.14	2.06	3.60	5.20
	R _A	Arm. Resis.	Ohms	.34	.43	.62	.85
	K _V	Back E.M.F	Volts/KRPM	13	24	42	61.5
	F _C /K _T	P _b	Watts	504	464	399	387
D	K _T	Torq. Sens.	Lb-In/Amp	1.52	2.75	4.80	6.94
	R _A	Arm. Resis.	Ohms	0.6	.78	1.15	1.55
	K _V	Back E.M.F	Volts/KRPM	18	33	57	82.1
	F _C /K _T	P _b	Watts	378	348	300	290
E	K _T	Torq. Sens.	Lb-In/Amp	1.90	3.44	6.01	8.68
	R _A	Arm. Resis.	Ohms	.95	1.24	1.82	2.40
	K _V	Back E.M.F	Volts/KRPM	22	41	71	103
	F _C /K _T	P _b	Watts	303	278	239	231
F	K _T	Torq. Sens.	Lb-In/Amp	2.28	4.13	7.21	10.42
	R _A	Arm. Resis.	Ohms	1.32	1.68	2.46	3.24
	K _V	Back E.M.F	Volts/RPM	27	49	85	123
	F _C /K _T	P _b	Watts	252	232	199	193
G	K _T	Torq. Sens.	Lb-In/Amp	2.66	4.78	8.41	12.15
	R _A	Arm. Resis.	Ohms	1.89	2.47	3.62	4.77
	K _V	Back E.M.F	Volts/KRPM	31	57	99	144
	F _C /K _T	P _b	Watts	216	226	171	166
H	K _T	Torq. Sens.	Lb-In/Amp	3.04	5.50	9.61	13.9
	R _A	Arm. Resis.	Ohms	2.41	3.15	4.62	6.09
	K _V	Back E.M.F	Volts/KRPM	36	65	114	164
	F _C /K _T	P _b	Watts	189	172	150	145

For custom designs please consult factory.

All specifications subject to change without notice.

MECHANICAL SPECIFICATIONS*



DIMENSION CHART* (Motor Length - AG in inches)

MOTOR	A	B	C	M
	STD C Face	NEMA 42	NEMA 56C	Metric
4101	6.85	7.19	7.19	174
4102	7.85	8.19	8.19	199.4
4104	9.85	10.19	10.19	250.2
4106	11.85	12.19	12.19	301

F.E.P.	AH	XD
	Shaft Ext.	Key Way
STD. "C"	2.06	1.38
NEMA 42	1.38	.80
NEMA 56C	2.06	1.38
METRIC	45	30

*All specifications are for reference only. Please consult the factory for certified dimension drawings.

Standard Direction of Rotation:
CCW rotation viewed from shaft end with red motor terminal positive with respect to black motor terminal.

TORQUE PERFORMANCE CURVES

Labels: N_p , N_m , T_{cs} , T_p

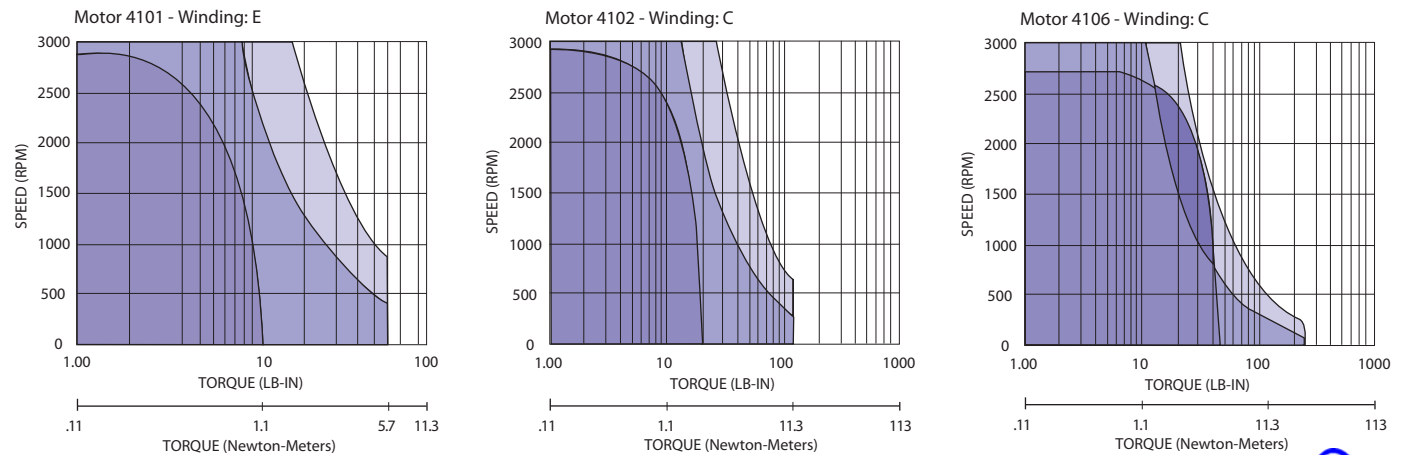
NOTE: Continuous torque specifications obtained with motor mounted to an 8.5"x12"x 0.5" aluminum plate at 25° ambient. Typical values are within ±10% of rating.

STANDARD WINDING SPEED/TORQUE CURVE DATA FOR SIZING A SERVO MOTOR

N_m = Maximum speed, continuous operation
 N_p = Peak speed, acceleration/deceleration and intermittent duty
 T_{cs} = Continuous stall torque
 T_p = Peak torque

All specifications subject to change without notice.

TORQUE PERFORMANCE CURVES



Torque Speed Curves of other windings available, consult factory.



VOLTAGE EQUATION FOR MOTORS

$$\text{Volts} = \frac{K_T \times \text{RPM}}{1,350} + \frac{T \times R_A}{K_T} + V_B$$

Where:

- K_T = torque constant, oz.-in. per amp
- T = load torque plus motor friction torque-oz.-in.
- R_A = armature resistance + brush resistance
- V_B = brush voltage drop = 2 volts

Note: For armature resistance at maximum temperature rating, multiply catalog value of R by 1.5

MOTOR TORQUE RATING VS. SPEED

$$T_R = .94K_T \left[\frac{130}{R_{TH}} - \frac{\text{RPM} \times T_F}{1,350} - \frac{\text{RPM}^2 \times F_i}{1,350,000} \right]^{1/2} - T_F - \left[\frac{\text{RPM} \times F_i}{1000} \right]$$

Where:

- T_R = rated torque (25°C ambient)-oz.-in.
- K_T = torque sensitivity-oz.-in./amp
- R_A = armature resistance
- RPM = revolutions per minute
- T_F = static friction torque-oz.-in.
- F_i = viscous friction-oz.-in.
- R_{TH} = thermal resistance

To Find: Higher Torque Rating for Intermittent Duty

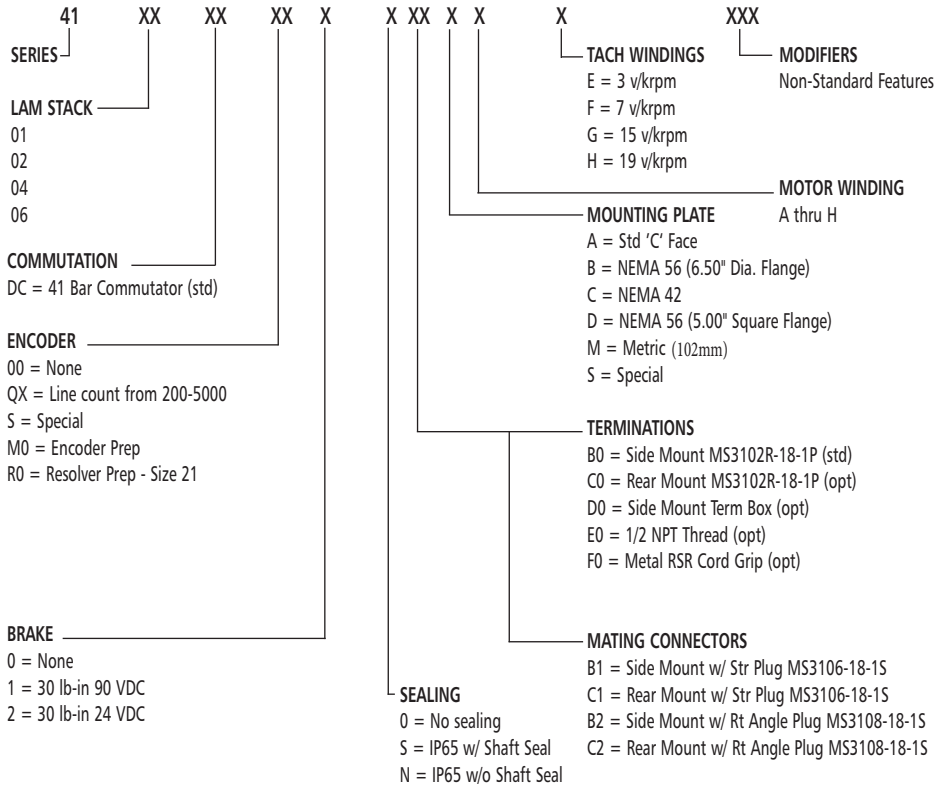
$$\text{Let } A = \frac{\text{total cycle time in seconds}}{\text{thermal time constant of motors in seconds}}$$

$$\text{Let } B = \frac{\text{"on" time in seconds per cycle}}{\text{thermal time constant of motor in seconds}}$$

then with T_R = Rated torque for 100% duty
and T_{MAX} = Rated torque for intermittent duty

$$T_{MAX} = T_R \times \left[\frac{1 - e^{-A}}{1 - e^{-B}} \right]^{1/2}$$

ORDERING INFORMATION (For Standard Options)



INTEGRAL DC TACHOMETER SPECIFICATIONS

Winding Options	E	F	G	H
Output volts / 1000 RPM ± 10%	3	7	15	19
Resistance (ohms) ± 15%	45	100	450	390
Maximum ripple*	± 1.5%	± 1.5%	± 1.5%	± 2.0%
Voltage change w/temp. per deg C	.016%	.016%	.016%	.016%
Rotor inertia (Oz-In Sec 2)	0.001	0.001	0.001	0.001

*With a 1.5 kHz filter and 10K ohm load impedance for E and F windings, 40K ohm load impedance for G and H windings

TERMINATION CHART MS3102R-20-29P

Connection code for CCW rotation			
Motor/Tach/Mod. Encoder/Brake			
PIN	Function	PIN	Function
A	Motor+	K	B Output
B	Motor-	L	B̄ Output
C	Ground	M	M Output
D	Tach+	N	M Output
E	Tach-	P	+5 VDC
F	Thermostat	R	Common
G	Thermostat	S	Case Gnd.
H	A Output	T	Brake
J	Ā Output	U	Brake

TERMINATION CHART MS3102R-18-1P

Connection code for CCW rotation			
Motor/Tach/Brake			
PIN	Function	PIN	Function
A	Motor+	F	Thermostat
B	Motor-	G	Thermostat
C	Ground	H	Brake
D	Tach+	J	Brake
E	Tach -		

CUSTOMIZE THE 4100 SERIES TO YOUR EXACT REQUIREMENTS

To satisfy various applications with cost-effective solutions, 4100 Series motors are readily available with a wide range of standard capabilities. Final designs are often the result of cooperative efforts between the customer's engineering department and Torque Systems. For assistance, call your local distributor or Torque Systems direct. We look forward to meeting your custom requirements.

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