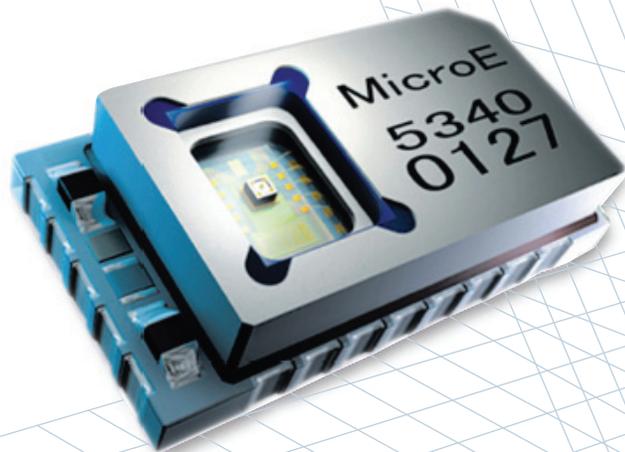


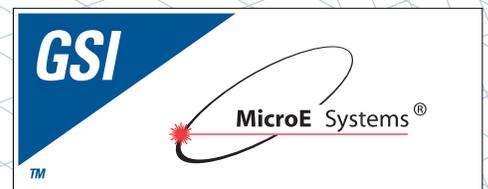
ChipEncoder™ CE300

Reflective Linear and Rotary Encoders

*Installation Manual
and Reference Guide 1*



Manual No. IM-CE300 rev. H



Introduction

MicroE Systems was founded to advance encoder technology to a level never before achieved. One of our innovations, the ChipEncoder™, is a complete encoder system on a chip. It is small enough to mount directly on a customer's circuit board, is designed for high-volume applications, and is compatible with low-cost automated assembly processes. We are pleased to offer the ChipEncoder – another milestone in encoder technology.



Precautions



- 1 Follow standard ESD precautions. Turn power off before connecting the sensor. Do not touch the electrical pins without static protection such as a grounded wrist strap.
- 2 Do not touch the glass scale unless you are wearing talc-free gloves or finger cots. Please read this installation manual for full instructions.

LASER SAFETY INFORMATION: Mercury & ChipEncoder

This product is sold solely for use as a component (or replacement) in an electronic product; therefore it is not required to, and does not comply with, 21 CFR 1040.10 and 1040.11 which pertain to complete laser products. The manufacturer of the complete system-level electronic product is responsible for complying with 21 CFR 1040.10 and 1040.11 and for providing the user with all necessary safety warnings and information.

MicroE encoders contain an infrared laser diode or diodes. Emitted invisible laser radiation levels have been measured to be within the CDRH Class 1 range, which is not considered hazardous; however, to minimize exposure to the diverging beam, the encoder sensor should be installed in its operational configuration in close proximity to the encoder scale before power is applied.



- Invisible laser radiation; wavelength: 850 nm
- Max power 2.4 mW CW (4.8 mW CW for Mercury II™)
- CAUTION – The use of optical instruments with this product will increase eye hazard. DO NOT VIEW DIRECTLY WITH OPTICAL INSTRUMENTS (MICROSCOPES, EYE LOUPES OR MAGNIFIERS).
- All maintenance procedures such as cleaning must be performed with the MicroE encoder turned off.
- Do not insert any reflective surface into the beam path when the encoder is powered.
- Do not attempt to service the MicroE encoder.

Patents

Covered by the following patents: US 5,991,249; EP 895,239; JP 3,025,237; US 6,897,435; and EP 1,451,933. Additional patents and patents pending may apply.

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ChipEncoder™ CE300

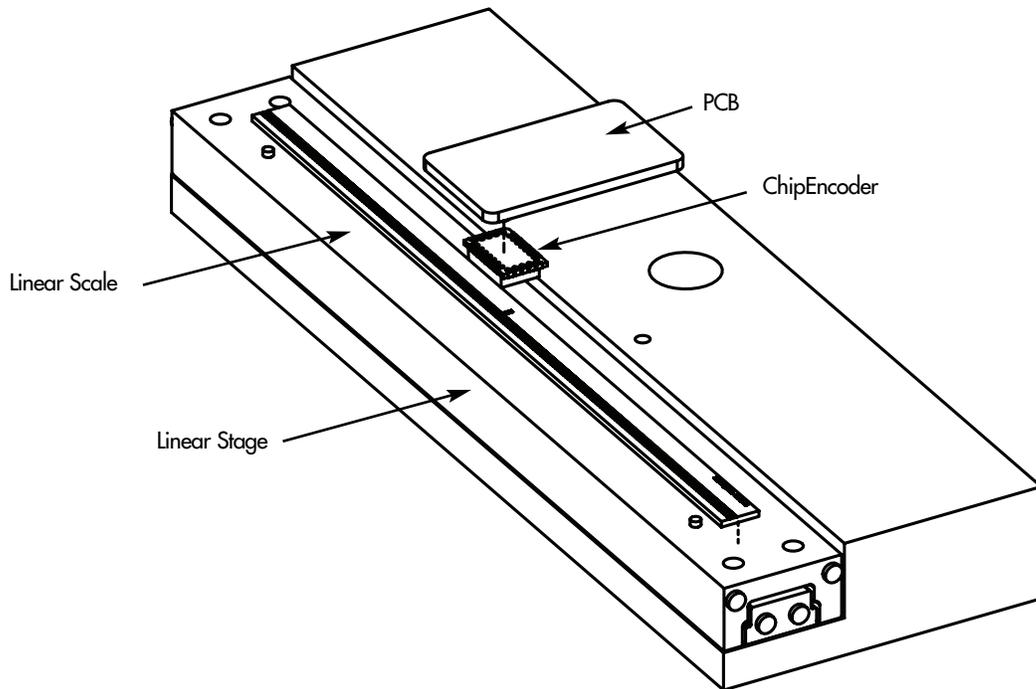
Encoder Mounting with Linear Scale

1 The ChipEncoder CE300 should be installed on a printed circuit board (PCB) to the electrical and mechanical specifications outlined on the interface drawings. See page 5 for instructions on downloading interface drawings; and pages 3, 4 and 5 for information about the CE300, and CE300 to PCB assembly instructions.

2 Attach the scale to the linear stage. Reference the preferred datum on the interface drawing for either end or center index orientation.

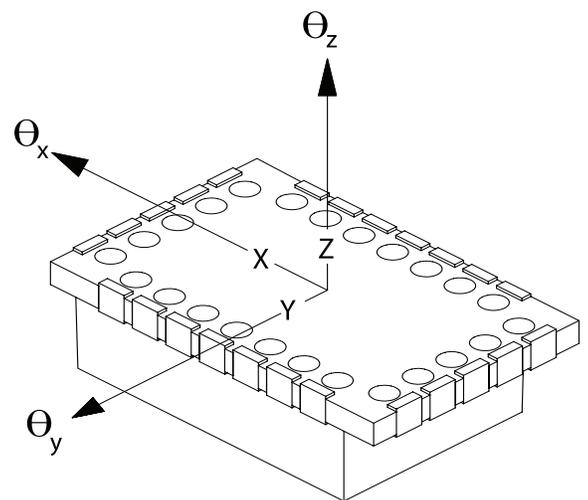
Attach the scale to the slide with adhesive. Refer to page 6 for details about the different methods available.

Be sure the grating surface of the scale faces the sensor. There is to be no contact between the CE300 and the grating or damage may result.



3 If you wish to verify the encoder outputs using a digital oscilloscope to view the A, B, and Index Window signals, please refer to page 4 for output signal descriptions. The CE300 should not require any additional alignment as long as the PCB and mechanical components have been fabricated and assembled according to the mechanical dimensions and tolerances specified in the CE300 interface drawings.

Axis	Alignment Tolerances
x	direction of motion
y	± 0.008" [0.20mm]
z	± 0.010" [0.25mm]
θ_x	± 1.5°
θ_y	± 1.5°
θ_z	± 2.0°



ChipEncoder™ CE300 System

Encoder Mounting with Rotary Scale

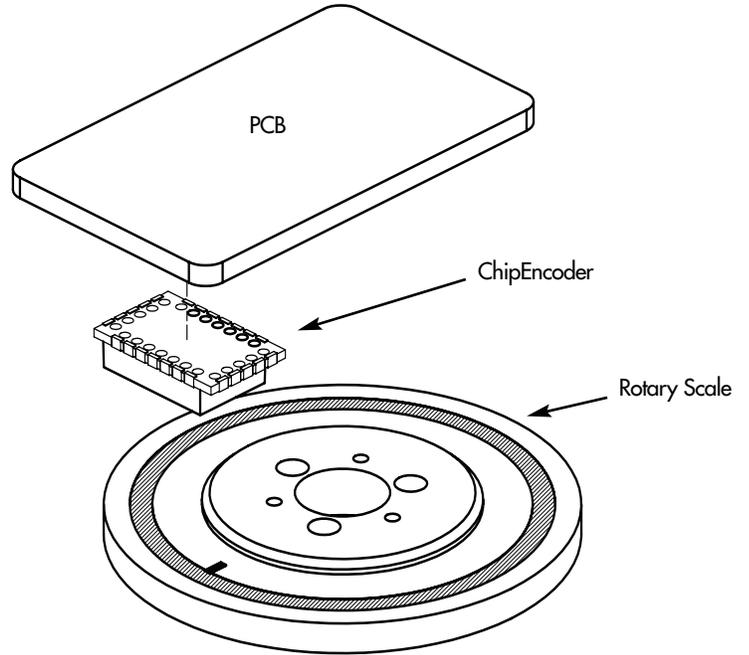
1

The CE300 should be installed on a printed circuit board (PCB) to the electrical and mechanical specifications outlined on the interface drawings. See page 5 for instructions on downloading interface drawings; and pages 3, 4 and 5 for information about the CE300 and, CE300 to PCB assembly instructions.

2

Attach your hub/scale assembly to the rotary device. Refer to the interface drawing. The reflective surface of the scale must face the sensor.

Be sure the grating surface of the scale faces the sensor. There is to be no contact between the CE300 and the grating or damage may result.

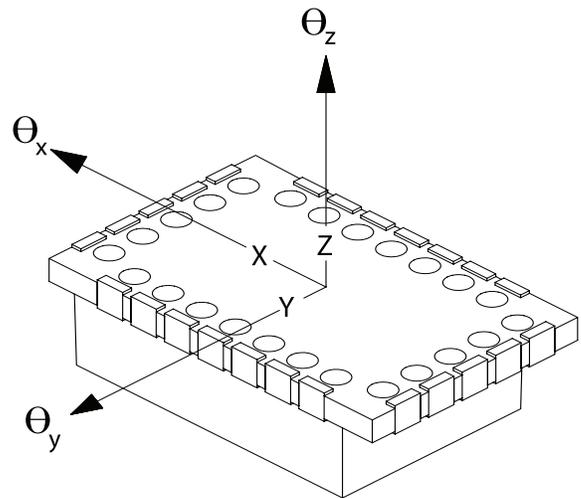


3

If you wish to verify the encoder outputs using a digital oscilloscope to view the A, B, and Index Window signals, please refer to page 4 for output signal descriptions. The CE300 should not require any additional alignment as long as the PCB and mechanical components have been fabricated and assembled according to the mechanical dimensions and tolerances specified in the ChipEncoder interface drawings.

For scales greater than 0.59" [15mm] diameter

Axis	Alignment Tolerances
x	direction of motion
y	± 0.006" [0.15mm]
z	± 0.010" [0.25mm]
θ_x	± 1.5°
θ_y	± 1.5°
θ_z	± 2.0°

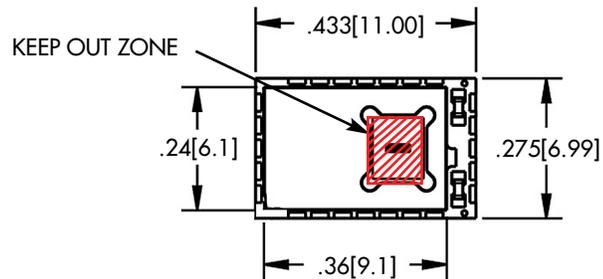


ChipEncoder™ CE300 Handling Considerations

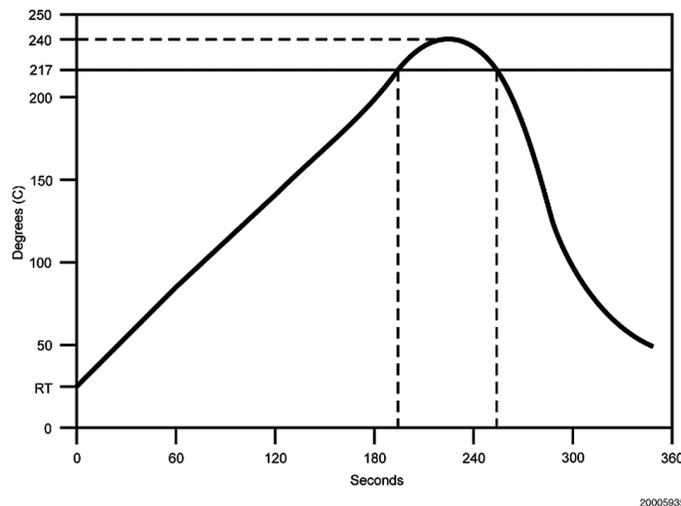


- Note: ESD precautions should be taken at all times. Prior to reflow soldering, particular attention must be paid to preventing ESD damage as the damage threshold is 500V.

- When handling the CE300 do not allow the pick-up device to touch anywhere in the "KEEP OUT ZONE"; refer to the illustration below. Scratches or digs in the KEEP OUT ZONE can affect the performance of the ChipEncoder.



Solder Paste Recommendation and Reflow Profile



Lead-Free Solder Reflow

The CE300 can be soldered to your PC board using industry standard solder reflow techniques. The profile above illustrates a typical temperature profile. Use a temperature-controlled convection or IR reflow oven and SAC305 solder paste with no-clean flux in either air or an inert atmosphere (N₂). The temperature should be measured on the carrier board close to the CE300 parts and must not exceed 260°C.

CE300's have soldered devices under the cover. Therefore, the rate of heating and cooling must be controlled so that it does not exceed 5°C per second to avoid thermal stressing of the devices.

The CE300 inputs and outputs are pre-tinned palladium silver pads with the typical spacing between adjacent input/output pads of 0.2mm (0.008 inches). The pads are pre-tinned with SAC305 solder alloy. Solder material with good slump characteristics should be chosen to ensure that solder does not bridge or short during pre-heating in the reflow process.

Hand Soldering

Do not hand solder the ChipEncoder. Hand soldering will cause damage. Castellations are for electrical testing only.

Miscellaneous Application Notes

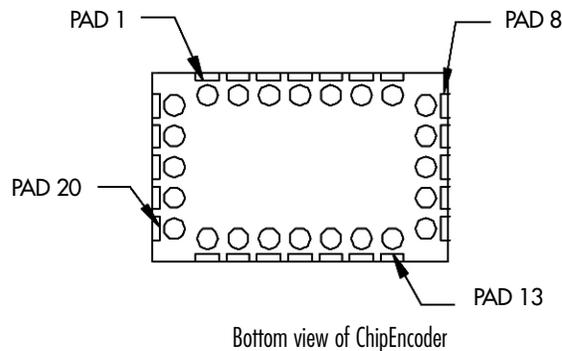
The printed circuit board (PCB) land pattern and assembly processes necessary to successfully integrate the CE300's Ball Grid Array (BGA) package are detailed as follows:

- IPC-SM-782 (land pattern standard) should be used as a guide for proper land pattern design for the solder pads on the printed circuit board.
- Due to the tight spacing between solder pads, it is recommended that there be solder mask between the solder pads to prevent solder bridging and shorting to adjacent pads.
- A stainless steel stencil, 0.003 inch [0.08 mm] thick is recommended for solder paste application to the printed circuit board lands.
- Machine placement and reflow soldering of the CE300 is preferred. If hand soldering is necessary, soldering to the castellations should be done noting precautions in the preceding section of this manual.
- Acetone is the recommended cleaner for the CE300.

PCB Requirements

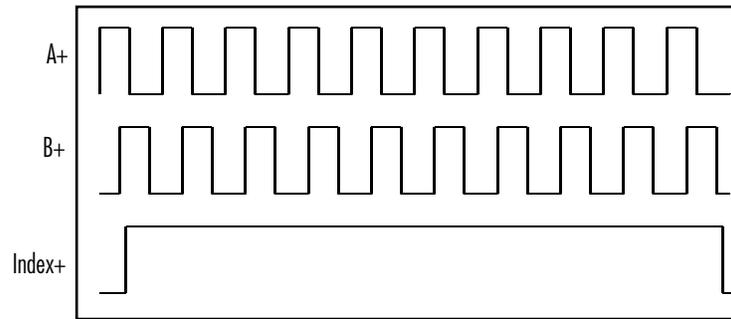
The CE300 electrical interface, land pattern, schematic of additional required passive components and mechanical dimensions are found in the CE300's interface drawings. See page 5 for instructions on downloading interface drawings.

Output Signal Descriptions



Pad	Function	Pad	Function
1	Index Window+	13	AN
2	GND	14	Sin+
3	RESERVED	15	RESERVED
4	RESERVED	16	RESERVED
5	CP+	17	RESERVED
6	+5VA	18	GND
7	RESERVED	19	+5VD
8	GND	20	B+
9	DC2	21	B-
10	RESERVED	22	A+
11	DC1	23	A-
12	RESERVED	24	Index Window+

A+, B+ and Index Window+ output from 40X encoder



A+/A- Digital Quadrature output. Signals are RS-422 compatible square waves. Pulses are 90° out of phase with B+/B- outputs.

B+/B- Digital Quadrature output. Signals are RS-422 compatible square waves. Pulses are 90° out of phase with A+/A- outputs.

Index Window+/Index Window-

The Index Window defines one particular fringe on the grating surface. The Index Window signal is a TTL compatible pulse, and is approximately 40 μm wide; note that this signal is not synchronized to the edge of the A or B signals.

Documentation Downloading Instructions

The CE300 Data Sheet, Interface Drawings and Installation Manual are available from MicroE Systems. Contact us for these documents.

Installation of Linear Scales

Positioning the Scale

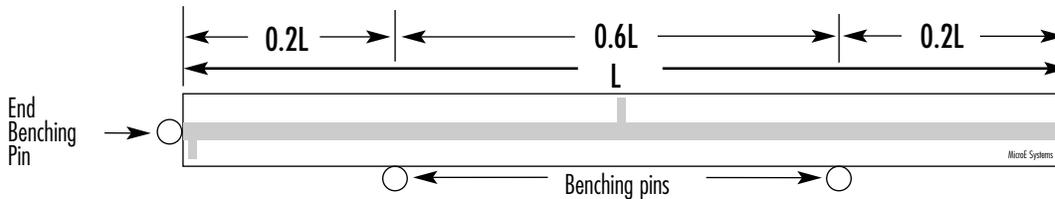
Note: Before beginning mounting procedure, use talc-free gloves or finger cots to handle the scales.

"Benching" the scale to the system means aligning the scale by means of benching pins. Pin locations are described on the appropriate interface drawing.

Two benching pins are recommended on the long side of the scale and one at the end as shown. This is marked datum A on the interface drawing.

1 Position the benching pins in from either end. 20% of the overall scale length is the recommended location from the edge.

2 Be sure the benching pins do not extend too high in the Z direction to prevent mechanical interference with the sensor or sensor mount.



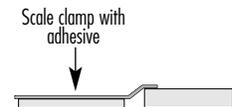
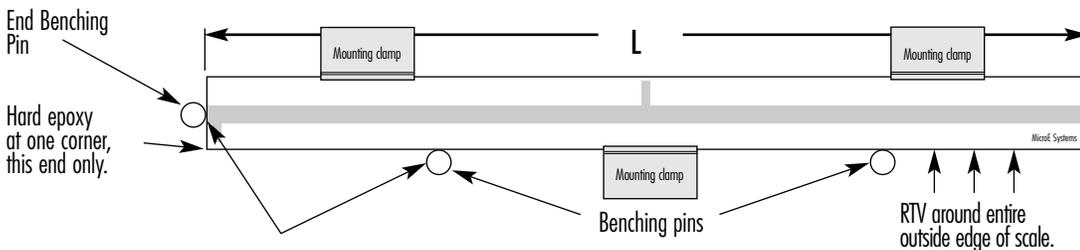
Mounting the Scale

MicroE Systems' linear scales should be affixed to the mounting surface. Two different approaches are described below:

Epoxy and RTV Mounting (Recommended for best accuracy)

1 Make sure the mounting surface is clean and dry.

3 Optional scale clamps may be used to secure the scale while the adhesive cures. Avoid damage to the top surface.



Side view showing optional scale clamps and scale. Space clamps every 75mm on scales over 150 mm in length.

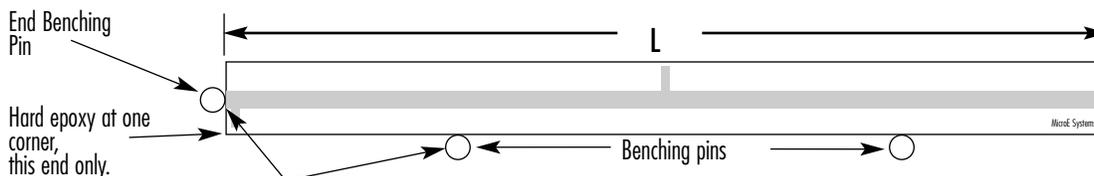
2 Align the scale by placing the edges against the benching pins.

4 Apply a hard epoxy, such as Tra-Con's Tra-Bond 2116, to the end of the scale at the end benching pin. Apply 100% Silicone RTV adhesive around the edges of the scale. This method allows thermal expansion from the benched end of the scale. After adhesive curing, remove the scale mounting clamps or, if permanently installing clamps, make sure they do not interfere with the sensor or sensor mount.

Two Sided Adhesive Tape Mounting

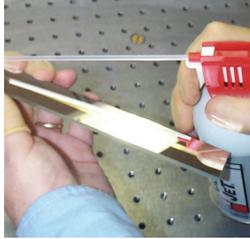
1 Make sure the mounting surface is clean and dry. Peel the cover paper off and place the scale above the final location.

3 Gently place the scale on the mounting surface. Positioning adjustments can be made until the scale is firmly pressed down. After final positioning, push down on the top of the scale to secure it.



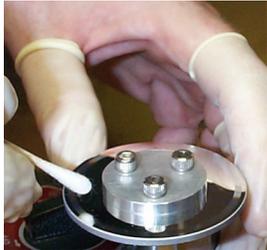
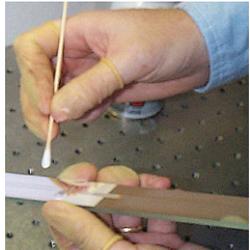
2 Align the scale by placing the edges against the benching pins.

Cleaning Scales



General Particle Removal

Blow off the contamination with nitrogen, clean air, or a similar gas.

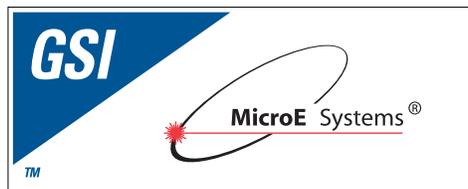


Contamination Removal

Use a lint-free cleanroom wipe or cotton swab dampened with isopropyl alcohol or acetone only to wipe the surface clean. Handle the scale by the edges. Do not scrub the scale.

Contacting MicroE Systems

Thank you for purchasing a MicroE Systems product. You should expect the highest level of quality and support. If you have any questions please call MicroE Systems for support or to obtain the ChipEncoder™ User Manual, Data Sheet or Interface Drawings.



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